



# Structural and electrochemical properties of Al<sup>3+</sup> doped V<sub>2</sub>O<sub>5</sub> nanoparticles prepared by an oxalic acid assisted soft-chemical method

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## ABSTRACT

V<sub>2</sub>O<sub>5</sub> and Al<sub>0.2</sub>V<sub>2</sub>O<sub>5</sub> nanoparticles were prepared by an oxalic acid assisted soft-chemical method. X-ray photoelectron spectroscopy confirmed the V<sup>5+</sup> oxidation state of V<sub>2</sub>O<sub>5</sub>, whereas an intermediate state between V<sup>5+</sup> and V<sup>4+</sup> of Al<sub>0.2</sub>V<sub>2</sub>O<sub>5</sub>. Raman scattering showed that the Al<sup>3+</sup> ions existed in an [AlO<sub>6</sub>] octahedral environment. The doping of Al<sup>3+</sup> increased the cohesion between the V<sub>2</sub>O<sub>5</sub> slabs, which enhanced the structural stability of the material. The chemical diffusion coefficients of the Al<sub>0.2</sub>V<sub>2</sub>O<sub>5</sub> nanoparticles were a little bit smaller than those of V<sub>2</sub>O<sub>5</sub>. Charge–discharge cycling showed that the Al<sub>0.2</sub>V<sub>2</sub>O<sub>5</sub> nanoparticles exhibited much better capacity retention than the un-doped V<sub>2</sub>O<sub>5</sub>, which was attributed to the enhanced structural stability of the material.

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## 1. Introduction

Vanadium oxides (e.g. VO<sub>2</sub>, V<sub>6</sub>O<sub>13</sub> and V<sub>2</sub>O<sub>5</sub>) are potential cathode materials for rechargeable lithium batteries [1–3]. Among these materials, V<sub>2</sub>O<sub>5</sub> is probably the most studied one due to its unique features such as easy preparation, low cost, high stability and large energy density [4]. However, it is well known that pristine bulk V<sub>2</sub>O<sub>5</sub> is not an appropriate cathode material because of its low lithium diffusion coefficient and poor structural stability with lithium insertion/extraction, which lead to bad battery performance such as poor capacity retention and low rate capability. Recently, many studies have been focused on the composite or novel structured V<sub>2</sub>O<sub>5</sub> cathode materials [5–8]. Especially, the nanostructured materials exhibit better electrochemical performance with respect to bulk V<sub>2</sub>O<sub>5</sub> by virtue of their morphology properties. The small size of these materials can boost redox reactivity and their short diffusion pathways enable the materials to withstand high discharge rates over a long cycle life.

Besides these, some other studies showed that the electrochemical performance of V<sub>2</sub>O<sub>5</sub> could be improved by introducing some guest cations (M) such as Ag<sup>+</sup>, Cu<sup>2+</sup>, Fe<sup>3+</sup> and Cr<sup>3+</sup> into the material matrix [9–13]. The improvement in electrochemical performance of the cation doped V<sub>2</sub>O<sub>5</sub> has been attributed to their stabled crystal structure. Baffier and co-workers studied the structural properties

of Fe<sup>3+</sup> and Cr<sup>3+</sup> doped V<sub>2</sub>O<sub>5</sub> using X-ray diffraction [11,14]. It is revealed that the [MO<sub>6</sub>] octahedral in the doped materials link the V<sub>2</sub>O<sub>5</sub> slabs, which increase the three-dimensional character of the material. This enhances the stability of the crystal structure and improves the electrochemical performance of the material. Raman scattering, which is much sensitive to the short-range environment of coordinative units, has been widely used in structural analysis. However, up to now there are limited works to study the local structure of cation doped V<sub>2</sub>O<sub>5</sub> using Raman scattering. In this work, we prepared Al<sup>3+</sup> doped V<sub>2</sub>O<sub>5</sub> nanoparticles using an oxalic acid assisted soft-chemical method. We studied the effects of Al<sup>3+</sup> doping on the structural properties of V<sub>2</sub>O<sub>5</sub> using Raman scattering. In addition, the electrochemical properties of the material were compared with those of un-doped V<sub>2</sub>O<sub>5</sub> nanoparticles with the aim to find a promising cathode material for rechargeable lithium batteries.

## 2. Experimental

For the preparation of Al<sup>3+</sup> doped V<sub>2</sub>O<sub>5</sub> nanoparticles, 0.01 mol of V<sub>2</sub>O<sub>5</sub> (99%, Junsei) was dissolved in 100 ml of 0.3 mol L<sup>-1</sup> oxalic acid solution. Afterwards, a 0.1 mol L<sup>-1</sup> Al(NO<sub>3</sub>)<sub>3</sub> was slowly titrated into the above solution until a molar ratio of Al:V = 1:10 was reached. The solution was stirred for 5–6 h at 80 °C, followed by drying at 100 °C to get a homogeneous precursor. This precursor was then subjected to heat treatment at 350 °C to obtain the final product. The preparation of V<sub>2</sub>O<sub>5</sub> nanoparticles followed the same procedure as above but without using of the Al(NO<sub>3</sub>)<sub>3</sub> solution.

Elemental analysis of Al and V was performed on an ICP-AES/1000 (PE Company) inductively coupled plasma instrument. The morphology features of the material were studied by scanning electron microscope (JEOL JSM-6700F). X-ray photoelectron spectroscopy (XPS) was performed on an ESCALAB spectrometer (VG scientific)

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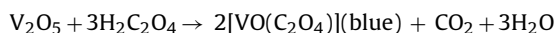
using a monochromic Mg K $\alpha$  excitation. The binding energy scale was corrected using the C 1s peak at 284.8 eV. X-ray diffraction data were collected on a Bruker D8 diffractometer with Cu K $\alpha$  radiation. Raman scattering was performed on a Renishaw RM1000 micro-Raman instrument. The excitation light source was an Ar-ion laser with  $\lambda = 514.5$  nm.

Electrochemical experiments were carried out using a two-electrode battery cell, using metallic lithium foil as the anodic electrode. The working electrode was composed of 75 wt.% of active material, 15 wt.% of carbon black and 10 wt.% of poly-vinylidene fluoride (PVDF) dissolved in *N*-methylpyrrolidone (NMP). The slurry mixture was spread on an Al foil and then dried in vacuum oven. The fabricated cathode electrode was cut into a size of 0.64 cm<sup>2</sup> (0.8 × 0.8). The electrolyte was a 1 M lithium perchlorate (LiClO<sub>4</sub>) in 1:1 (v/v) ethylene carbonate/diethyl carbonate (EC/DEC). Galvanostatic charge–discharge cycling was carried out on a Land<sup>®</sup> (Wuhan) automatic battery cycler in the potential window of 4.0–2.0 V. Cyclic voltammetry was collected on a ZAHNER<sup>®</sup>-IM6e electrochemical workstation in the potential window of 4.0–2.0 V.

### 3. Results and discussion

#### 3.1. Structural and morphology analysis

During the preparation of V<sub>2</sub>O<sub>5</sub> nanoparticles, the V<sub>2</sub>O<sub>5</sub> raw material was dissolved in oxalic acid solution. In the mean while, the solution color changed to blue. This occurred because oxalic acid is a reductive agent, which caused the reducing of V<sup>5+</sup> to V<sup>4+</sup> according to the following reaction,



The V<sup>4+</sup> ions have a typical color of blue. Subsequently, small clusters containing V<sup>4+</sup> ions were formed during the reaction of V<sub>2</sub>O<sub>5</sub> with oxalic acid. When the precursor was heat treated in air, the V<sup>4+</sup> ions were oxidized to V<sup>5+</sup> with the simultaneous decomposition of the precursor. This led to the formation of fine V<sub>2</sub>O<sub>5</sub> nanoparticles which was confirmed by SEM as shown in Fig. 1(a). In addition, the SEM image of the Al<sup>3+</sup> doped V<sub>2</sub>O<sub>5</sub> (Fig. 1(b)) shows that the material was also composed of nano-sized particles, but with significant particle agglomeration. Elemental analysis determined that the molar ratio of Al:V of the material was close to 1:10.

Fig. 2 shows the V 2p<sub>3/2</sub> XPS spectra of the as-prepared materials. The V 2p<sub>3/2</sub> spectrum of the V<sub>2</sub>O<sub>5</sub> sample was characterized by a single peak centered at 517.6 eV, which corresponds to the V<sup>5+</sup> oxidation state [15]. The Al<sup>3+</sup> doped sample showed a main peak at 517.6 eV, with a small shoulder at 516.3 eV. The later value fit well with that of V<sup>4+</sup> in VO<sub>2</sub> [16]. This indicates that the vanadium ions in the material were in an intermediate oxidation state between V<sup>5+</sup> and V<sup>4+</sup>. The existence of V<sup>4+</sup> ions was usually observed in cation doped V<sub>2</sub>O<sub>5</sub> materials such as Fe<sub>0.12</sub>V<sub>2</sub>O<sub>5.16</sub>, Cu<sub>0.04</sub>V<sub>2</sub>O<sub>5</sub> and Ag<sub>x</sub>V<sub>2</sub>O<sub>5</sub> gels [9,11,17]. Since it is difficult to determine the exact oxidation state of V in the material, we simplified the chemical composition of the Al<sup>3+</sup> doped V<sub>2</sub>O<sub>5</sub> as Al<sub>0.2</sub>V<sub>2</sub>O<sub>5</sub> in the following text.

Fig. 3 shows the X-ray diffraction patterns of the as-prepared nanoparticles. There were no apparent differences between the two diffraction patterns. This indicates that the crystal structure of Al<sub>0.2</sub>V<sub>2</sub>O<sub>5</sub> was close to that of orthorhombic V<sub>2</sub>O<sub>5</sub>, which was consistent with the previous report by Baffier et al. [18]. The lattice parameters of the materials were calculated based on the *P*<sub>mmn</sub> space group, which were *a* = 11.507(4) Å, *b* = 3.565(1) Å, *c* = 4.378(2) Å for V<sub>2</sub>O<sub>5</sub> and *a* = 11.511(3) Å, *b* = 3.555(1) Å, *c* = 4.359(3) Å for Al<sub>0.2</sub>V<sub>2</sub>O<sub>5</sub>. The values in brackets are estimated standard deviations. The results indicate that the Al<sup>3+</sup> dopant in V<sub>2</sub>O<sub>5</sub> caused slight lattice expansion along the *a* axis and small compression along the *b* and *c* axis.

Fig. 4 displays the Raman patterns of the materials. There are three different V–O bonds in the V<sub>2</sub>O<sub>5</sub> structure, i.e. the terminal V–O(1) bond, the chaining V–O(2) bond and the bridging V–O(3) bond [19]. As for the V<sub>2</sub>O<sub>5</sub> nanoparticles, the Raman bands recorded

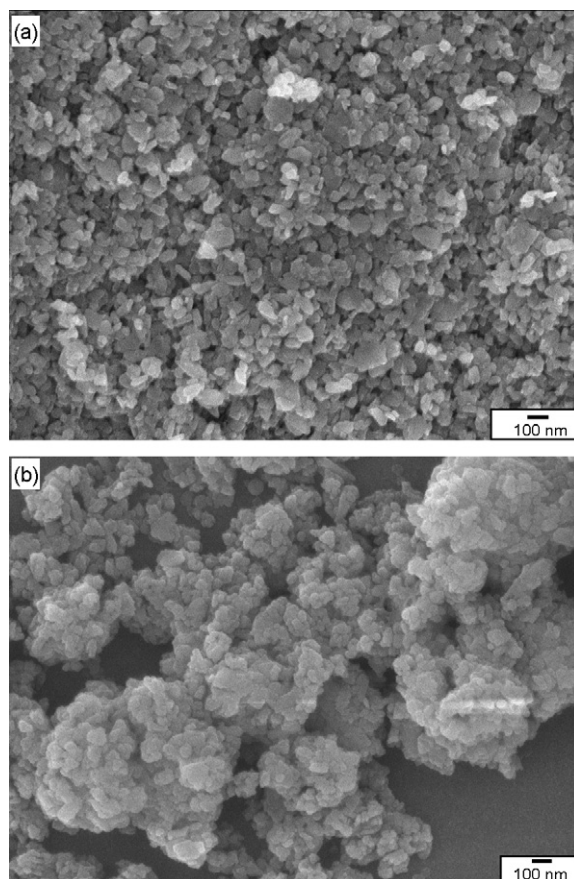


Fig. 1. SEM images of the (a) V<sub>2</sub>O<sub>5</sub> and (b) Al<sub>0.2</sub>V<sub>2</sub>O<sub>5</sub> nanoparticles.

at 992, 691 and 527 cm<sup>-1</sup> were assigned to the stretching modes of the V–O(1), V–O(3) and V–O(2) bonds, respectively. The bands located at 404 and 280 cm<sup>-1</sup> corresponded to the bending modes of V–O(1), and those observed at 478 and 297 cm<sup>-1</sup> were assigned to the bending modes of V–O(3) and V–O(2), respectively. There were two bands recorded at 191 and 140 cm<sup>-1</sup>, which corresponded to the [VO<sub>5</sub>]-[VO<sub>5</sub>] vibrations. These vibrations called as “external modes” reflected the cohesion between the V<sub>2</sub>O<sub>5</sub> slabs.

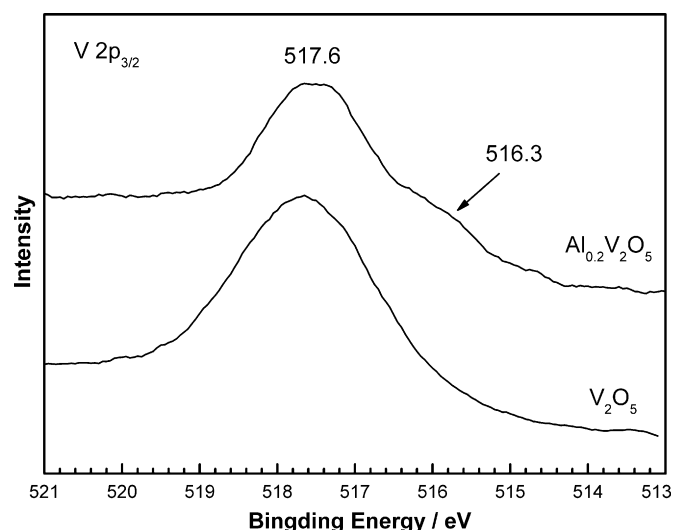


Fig. 2. V 2p<sub>3/2</sub> XPS spectra of the V<sub>2</sub>O<sub>5</sub> and Al<sub>0.2</sub>V<sub>2</sub>O<sub>5</sub> nanoparticles.

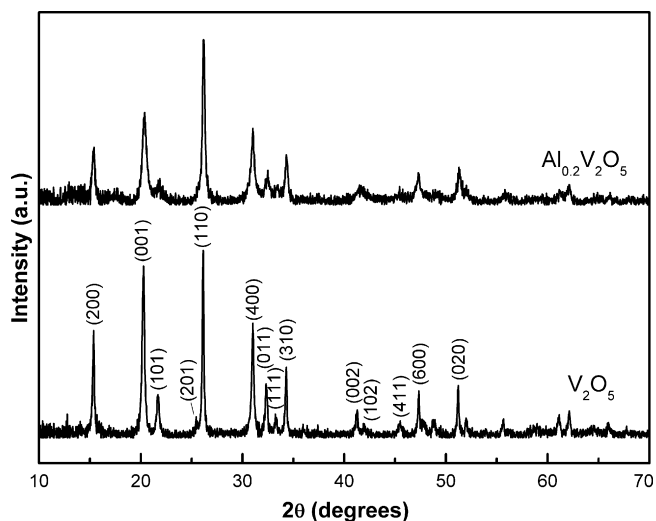


Fig. 3. X-ray diffraction patterns of the  $V_2O_5$  and  $Al_{0.2}V_2O_5$  nanoparticles.

It is very difficult to identify the Al–O vibrations from the Raman pattern of  $Al_{0.2}V_2O_5$ . However, we do observe a significant increase in the Raman intensity between  $450$  and  $600\text{ cm}^{-1}$ . This could be due to the Al–O vibrations of the  $[AlO_6]$  octahedral [20], which were likely overlapped with the V–O vibrations. Most of the V–O bands of  $Al_{0.2}V_2O_5$  located at the same wavenumbers as those of  $V_2O_5$ . However, the  $[VO_5]$ – $[VO_5]$  vibration increased from  $140$  to  $145\text{ cm}^{-1}$  after  $Al^{3+}$  doping, which indicates that the cohesion between the  $V_2O_5$  slabs was strengthened by  $Al^{3+}$  doping. This also means that the structural stability of the material was enhanced by  $Al^{3+}$  doping. This would be good for the electrochemical performance of the material from the structural point of view. In addition, the V–O(3) stretching mode shifted from  $691$  to  $701\text{ cm}^{-1}$ , corresponding to the softening of the V–O(3) bond. There were no obvious changes on the V–O(1) and V–O(2) vibrations. This indicates that the  $Al^{3+}$  cations did not significantly affect the V–O(1) and V–O(2) bonds.

### 3.2. Electrochemical properties

Fig. 5 shows the cyclic voltamograms (CV) of the materials at different scan rates from  $50$  to  $200\text{ }\mu\text{V s}^{-1}$ . Both materials exhibited three well-resolved redox couples, which are labeled as  $a/a'$ ,  $b/b'$  and  $c/c'$ , respectively. This indicates that the materials underwent

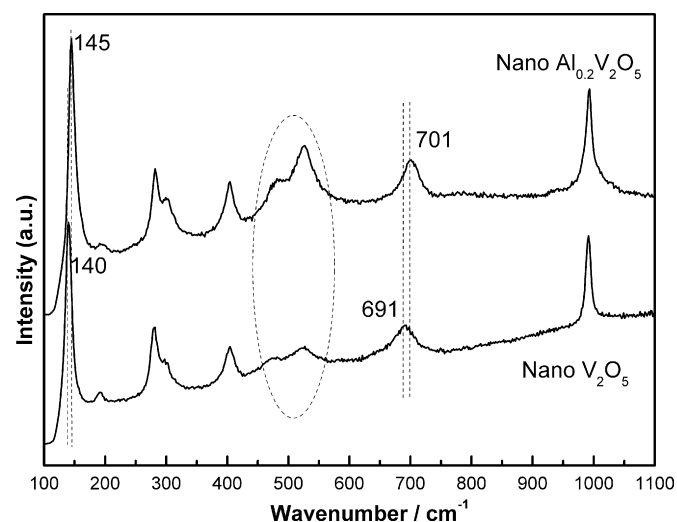


Fig. 4. Raman spectra of the  $V_2O_5$  and  $Al_{0.2}V_2O_5$  nanoparticles.

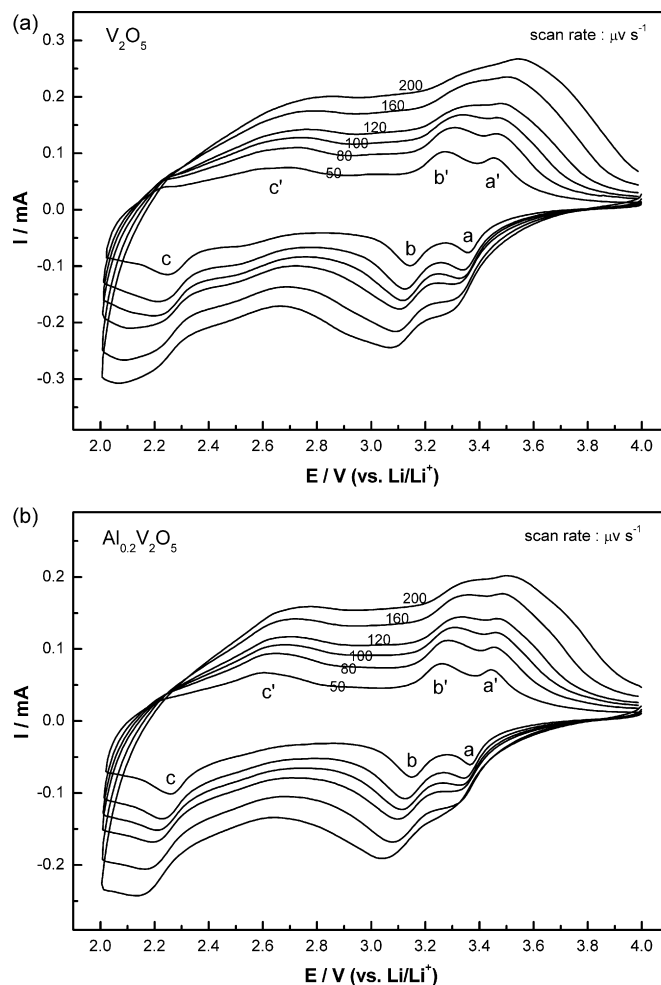


Fig. 5. Cyclic voltamograms of the (a)  $V_2O_5$  and (b)  $Al_{0.2}V_2O_5$  nanoparticles.

reversible structural transitions during  $Li^+$  insertion/extraction. The CV behavior of the  $V_2O_5$  and  $Al_{0.2}V_2O_5$  nanoparticles was different from that of crystalline bulk  $V_2O_5$ , which is known to experience irreversible structural transitions in the potential window of  $4.0$ – $2.0\text{ V}$  [21]. Recent studies have shown that these irreversible structural transitions can be effectively overcome by  $Cu^{2+}$  and  $Cr^{3+}$  doping [10,12]. The chemical diffusion coefficients of the materials,  $D_{Li}$ , can be evaluated from the CV measurements. In the case of semi-infinite diffusion, the peak current  $I_p$  can be expressed by the Randles and Sevcik equation [22,23]:

$$I_p = 2.687 \times 10^5 n^{3/2} \nu^{1/2} D_{Li}^{1/2} A C_{Li} \quad (1)$$

where  $n$  is the number of electrons per species reaction,  $\nu$  the scan rate,  $A$  the electrode area,  $C_{Li}$  the  $Li^+$  concentration in the electrode. Fig. 6 plots the  $I_p$  dependence on the scan rate of the CV measurement, from which  $I_p$  exhibited a linear relationship with the square root of scan rate ( $\nu^{1/2}$ ). Using this relationship and the Eq. (1), the  $D_{Li}$  values of the  $V_2O_5$  nanoparticles at the peak- $a$ ,  $-b$  and  $-c$  were calculated to be  $7.0 \times 10^{-10}$ ,  $3.8 \times 10^{-11}$  and  $2.1 \times 10^{-12}\text{ cm}^2\text{ s}^{-1}$ , respectively. The corresponding values of the  $Al_{0.2}V_2O_5$  nanoparticles were  $2.6 \times 10^{-10}$ ,  $2.4 \times 10^{-11}$  and  $9.6 \times 10^{-13}\text{ cm}^2\text{ s}^{-1}$ , respectively, which were a little smaller than those of  $V_2O_5$ . This may be due to the  $Al^{3+}$  dopants, which block the  $Li^+$  diffusion in the material lattice.

Galvanostatic charge–discharge cycling was carried out in the potential window of  $4.0$ – $2.0\text{ V}$ . Fig. 7 displays the typical charge–discharge profiles of the materials at the current density

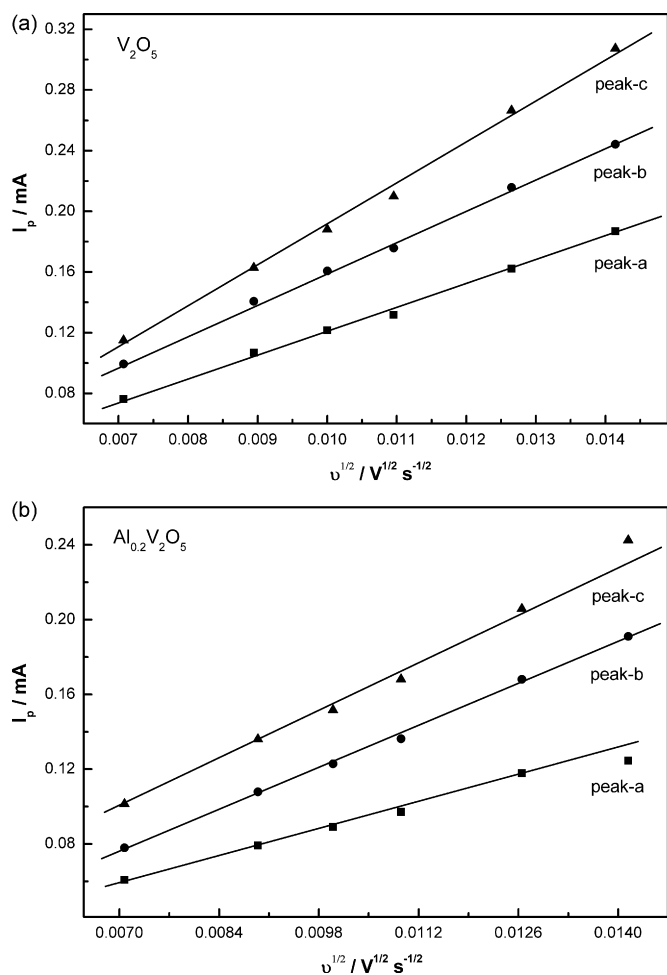


Fig. 6. The  $I_p$  vs.  $v^{1/2}$  relationships of the (a)  $V_2O_5$  and (b)  $Al_{0.2}V_2O_5$  nanoparticles.

of  $150 \text{ mA g}^{-1}$ . Both materials showed three discharge plateaus at  $\sim 3.3$ ,  $3.1$  and  $2.3 \text{ V}$ , which were consistent with the cyclic voltamgrams. However, the discharge plateaus of the  $Al_{0.2}V_2O_5$  nanoparticles were much shorter than those of  $V_2O_5$ . In addition, a gradual potential decrease was observed between  $3.1$  and  $2.3 \text{ V}$ , in contrast to the abrupt decrease of the  $V_2O_5$  nanoparticles. This suggests limited structural changes taken place in the  $Al_{0.2}V_2O_5$  nanoparticles. Precise structural determinations should

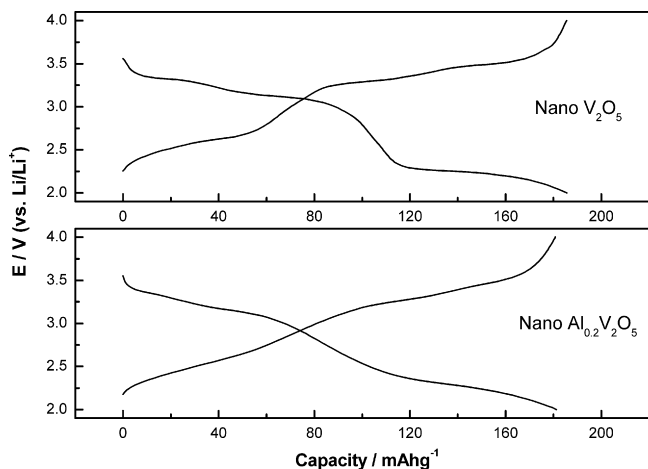


Fig. 7. Charge–discharge potential profiles of the  $V_2O_5$  and  $Al_{0.2}V_2O_5$  nanoparticles at the current density of  $150 \text{ mA g}^{-1}$ .

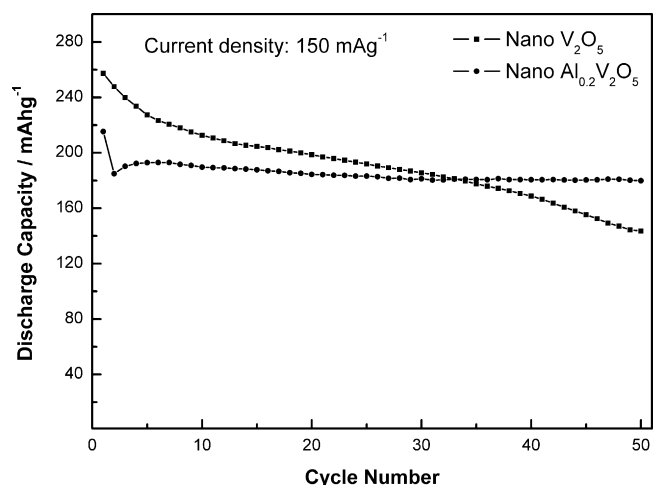


Fig. 8. Cycling performance of the  $V_2O_5$  and  $Al_{0.2}V_2O_5$  nanoparticles at the current density of  $150 \text{ mA g}^{-1}$ .

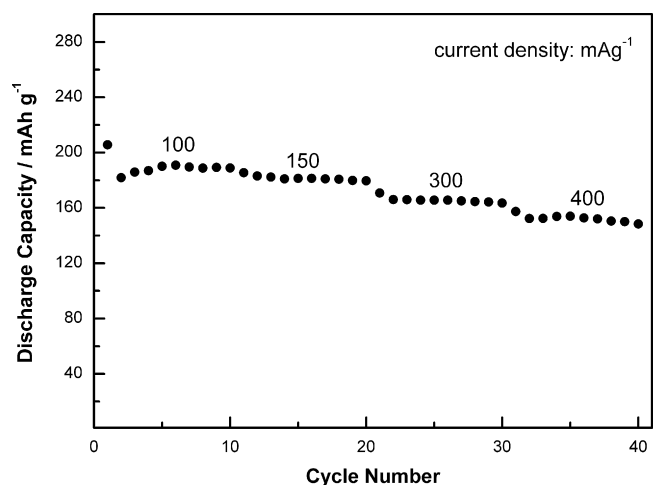


Fig. 9. Cycling performance of the  $Al_{0.2}V_2O_5$  nanoparticles at different current densities from  $100$  to  $400 \text{ mA g}^{-1}$ .

be done to investigate the phase transitions of the materials during lithium intercalation. Fig. 8 shows the cycling performance of the materials. The initial discharge capacity of the  $V_2O_5$  nanoparticles was  $\sim 260 \text{ mAh g}^{-1}$ . The material showed continuous capacity fading, which dropped below  $140 \text{ mAh g}^{-1}$  after 50 cycles. The  $Al_{0.2}V_2O_5$  nanoparticles exhibited a smaller discharge capacity of  $\sim 220 \text{ mAh g}^{-1}$  in the first cycle. This was probably due to the additional  $Al^{3+}$  cations, which may occupy partial of the crystallographic sites that originally belong to  $Li^+$ . The material showed a capacity loss in the second cycle. However, it is exciting to see that the material showed rather good cycling stability with prolonged cycling. The discharge capacity was  $180 \text{ mAh g}^{-1}$  after 50 cycles, which exhibited almost no capacity fading with respect to the third cycle. In addition, the material exhibited good rate capability in that a reversible discharge capacity as high as  $150 \text{ mAh g}^{-1}$  was obtained when the current density increased to  $400 \text{ mA g}^{-1}$  (Fig. 9).

#### 4. Conclusions

We have prepared  $V_2O_5$  and  $Al_{0.2}V_2O_5$  nanoparticles by a simple soft-chemical method. The  $Al_{0.2}V_2O_5$  nanoparticles had an orthorhombic structure as that of  $V_2O_5$ . The  $Al^{3+}$  ions were bonded with oxygen in an  $[AlO_6]$  octahedral environment. The doping of  $Al^{3+}$  increased the cohesion between the  $V_2O_5$  slabs, which

enhanced the structural stability of the material. Even though the chemical diffusion coefficients of  $\text{Al}_{0.2}\text{V}_2\text{O}_5$  were a little bit smaller than those of the  $\text{V}_2\text{O}_5$  nanoparticles, the doped material still showed better electrochemical performance, especially excellent capacity retention. The reason for the improved electrochemical performance by  $\text{Al}^{3+}$  doping was at least attributed to the enhancement in structural stability of the material.

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